PRO PRODUCTS & PRICING

6035 Hwy 70 E, St Germain, WI 54558
Mailing Address: PO Box 186
PH: 715-941-4707
www.pierofdnort.com
No cost to receive a personalized pier design and quote!

Just give us a call to discuss the information below

Name
Phone
Email
Pier location
Shore Water Depth
End of Pier Water Depth
Shoreline start: Rest on shore (Ramp) Fascia Mount or Shore Mount
Length of Pier
Type of Lake Bottom
Decking type (Cedar or Vinyl) or just Frames
‘L’ or ‘T’ section at end? If ‘L’ will it be to the RIGHT or LEFT?
Accessories?
★ Bench
★ Stairs
★ Corner
★ Bumpers
★ Deep Water Braces
★ Extraction Boom
★ US Flag
Delivery, pick up or ship?

PAYMENT INFORMATION
Quotes are FREE, but invoices are not!
A 50% down payment is due when we turn your quote into an invoice.
The remaining balance is due after it’s been delivered.
CASH—CHECK—ALL MAJOR CREDIT CARDS ACCEPTED
## DECKING OPTIONS

| Wood: Cedar wood currently unavailable due to lumber shortage. |

### DECKING OPTIONS

- **Vinyl:**
  - **ASHWOOD**
  - **SLATE GRAY**
  - **CHARCOAL**
  - **BEECHWOOD**
  - **OLIVEWOOD**
  - **BROWNSTONE**
  - **CEDAR VINYL**

### SECTION SIZES

<table>
<thead>
<tr>
<th>Size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>4' X 8'</td>
<td>Cedar: Not Available Vinyl $1280</td>
</tr>
<tr>
<td>4' X 6'</td>
<td>Cedar: Not Available Vinyl $1100</td>
</tr>
<tr>
<td>4' X 4'</td>
<td>Cedar: Not Available Vinyl $885</td>
</tr>
<tr>
<td>6' X 6'</td>
<td>Cedar: Not Available Vinyl $1420</td>
</tr>
<tr>
<td>2.5' X 8'</td>
<td>Cedar: Not Available Vinyl $975</td>
</tr>
<tr>
<td>2.5' X 6'</td>
<td>Cedar: Not Available Vinyl $845</td>
</tr>
</tbody>
</table>

### FRAME-ONLY SECTIONS

- Are you a DIY-er? Then purchase our frames and make your own panels!
- Free deck panel plans are available upon request.

### SECTION SIZES

<table>
<thead>
<tr>
<th>Size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 X 8</td>
<td>$800</td>
</tr>
<tr>
<td>4 X 6</td>
<td>$685</td>
</tr>
<tr>
<td>4 X 4</td>
<td>$610</td>
</tr>
<tr>
<td>6 X 6</td>
<td>$915</td>
</tr>
<tr>
<td>2.5 X 8</td>
<td>$620</td>
</tr>
<tr>
<td>2.5 X 6</td>
<td>$560</td>
</tr>
</tbody>
</table>

### EDGE TRIM

(When making your own panels)
- Comes pre-cut and pre-drilled
- Screws included
  - $3 per foot

### NOTCHED PANEL RUNNERS (inc. screws)
- $6 per foot
STARTING OPTIONS

STARTER SECTION
With this option, the beginning of your pier simply sits on shore. An aluminum plate makes it look nice and neat. Legs can be adjusted to remain vertical when section slants up or down.
Same price as standard sections.

SHORE MOUNT
Attach your pier to or rest it on horizontal surfaces. Three board ramp included.

<table>
<thead>
<tr>
<th>Material</th>
<th>2.5’</th>
<th>4’</th>
<th>6’</th>
</tr>
</thead>
<tbody>
<tr>
<td>RED CEDAR</td>
<td>Not Available</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>VINYL</td>
<td>$250</td>
<td>$265</td>
<td>$295</td>
</tr>
<tr>
<td>FRAME ONLY</td>
<td>$140</td>
<td>$160</td>
<td>$200</td>
</tr>
</tbody>
</table>

FASCIA MOUNT
Attach your pier to a vertical surface. One board mount topper included.

<table>
<thead>
<tr>
<th>Material</th>
<th>2.5’</th>
<th>4’</th>
<th>6’</th>
</tr>
</thead>
<tbody>
<tr>
<td>RED CEDAR</td>
<td>Not Available</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>VINYL</td>
<td>$180</td>
<td>$195</td>
<td>$225</td>
</tr>
<tr>
<td>FRAME ONLY</td>
<td>$120</td>
<td>$140</td>
<td>$165</td>
</tr>
</tbody>
</table>

INDEPENDENT LEG
Turns your first section into a “four-legged table” so you can step from your shore right onto the pier.

Gripper: $85 per leg
Bolt on: $85 per leg

CONNECTION FROM A SHORE OR FASCIA MOUNT: “VARIABLE” SECTIONS
If you need to ramp up or down from your shore mount or fascia mount, you’ll want a variable section. This is similar to the Starter Section but includes hooks opposite the legs to clip and flip from your selected mount option.

Available Sizes

<table>
<thead>
<tr>
<th>4’ X 8’</th>
<th>6’ X 6’</th>
<th>4’ X 6’</th>
<th>2.5’ X 8’</th>
</tr>
</thead>
<tbody>
<tr>
<td>Add $25 to standard section pricing</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**TERMINAL SECTIONS**

A cosmetic plate is welded to standard frame, which gives a cleaner look to your end section.

A structural plate is welded on for attaching our accessories such as stairs, chairs, bumpers, etc.

**Cosmetic Plating**
- 2.5 ft wide sections .......... add $25
- 4 ft wide sections ............ add $30
- 6 ft wide sections .......... add $35

**Structural Plating**
- 2.5 ft wide sections .......... add $35
- 4 ft wide sections ............ add $40
- 6 ft wide sections .......... add $45

*Special, bolt-on terminal plates (cosmetic only)*
- 2.5 ft wide sections .......... add $60
- 4 ft wide sections ............ add $65
- 6 ft wide sections .......... add $75

**T & L MOUNT**
Attaches to the side of a section to turn pier at 90 degrees to make a "T" or "L"

**RED CEDAR**
- 2.5’ Not Available
- 4’ Not Available
- 6’ Not Available

**VINYL**
- 2.5’ $250
- 4’ $275
- 6’ $319

**FRAME ONLY**
- 2.5’ $154
- 4’ $182
- 6’ $215

*Some limitations on placement apply

**CORNER CUTTER REGULAR**
- 24” x 24” x 36”

**RED CEDAR** Not Available
**VINYL** $230
**FRAME ONLY** $140

**CORNER CUTTER LARGE**
- 40” x 40” x 57”

**RED CEDAR**
- 2.5’ Not Available
- 4’ Not Available
- 6’ Not Available

**VINYL**
- 2.5’ $250
- 4’ $275
- 6’ $319

**FRAME ONLY**
- 2.5’ $154
- 4’ $182
- 6’ $215

**TRANSITION SECTIONS**

A transition section allows your pier to go from a 4 ft wide section to 6 ft wide section. (Not the other way around)

**Red Cedar** Not Available
**Vinyl** $1480
**FRAME ONLY** $930

**Large Slip Adapter for attaching 4 ft sections**
**Red Cedar** Not Available
**Vinyl** $885

**Small Slip Adapter for attaching 2.5 ft sections**
**Cedar** Not Available
**Vinyl** $575
FOOTPADS

Choosing your pad size is best done in concert with your Pier of d’Nort salesperson, but here are some general principles. Standard footpads are included with each section and are best for most lake bottoms.

For firm bottoms - we recommend our standard footpad, i.e. sand, gravel, pebbles and firmer silt.

For larger rocks or bedrock - we recommend smaller rock pads for which there is no upcharge.

For bottoms where you would sink in past your ankles when walking on it - we recommend our LARGE Footpads.

For bottoms where you would sink in more than 6” - we recommend our EXTRA LARGE Footpads.

<table>
<thead>
<tr>
<th>TYPE</th>
<th>SIZE</th>
<th>PRICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>STANDARD FOOTPADS (PAIR)</td>
<td>4” x 14”</td>
<td>INCLUDED IN SECTION PRICE</td>
</tr>
<tr>
<td>ROCK FOOTPADS (PAIR)</td>
<td>3” x 7”</td>
<td>INCLUDED IN SECTION PRICE</td>
</tr>
<tr>
<td>LARGE FOOTPADS (PAIR)</td>
<td>5” x 16”</td>
<td>Add $10 / section</td>
</tr>
<tr>
<td>X-LARGE FOOTPADS (PAIR)</td>
<td>5” x 24”</td>
<td>Add $25 / section</td>
</tr>
</tbody>
</table>

For bottoms where you know that you would sink in 8” or more - we would recommend our latest and largest GIANT PADS. This proprietary system offers an unparalleled and never before available solution to otherwise unworkable locations. SEE BELOW.

IF YOU’VE GOT MUCK, WE HAVE THE SOLUTION!

Our Giant Pads attach to any size footpad. This patented system allows for leveling and for easy removal in the fall...something never before available!

GIANT PADS (PAIR) 2’ x 3’ $110 / section

STABILIZATION AND ANCHORING

DEEP WATER BRACING

Install without getting in the water

<table>
<thead>
<tr>
<th>Width</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.5 ft</td>
<td>$120</td>
</tr>
<tr>
<td>4 ft</td>
<td>$140</td>
</tr>
<tr>
<td>6 ft</td>
<td>$155</td>
</tr>
</tbody>
</table>

AUGER

Augers your pier down to the substrate to protect against wind and waves. Comes with pole sleeve and auger pole.

$135
BUMPERS

Gripper Bumpers

Attach to the side rail of the pier anywhere along its length with a simple hand knob. Length is 30.”

Vertical:
- Adjustable Gripper (Standard) $145
- Adjustable Gripper (Heavy Duty) $160

Horizontal:
- Fixed Gripper (Heavy Duty Only) $165

Nautical Blue—Forest Green—Tan—Black—Gray—White

Bumper Colors Available in All Bumper Types

Leg Bumpers

These state-of-the-art bumpers attach to the leg sleeves. In addition to their 30” length, they are height-adjustable through a vertical range of an additional 22”. They can be oriented to the side, to the front, or anywhere in between. Most important, they are dual layered, so they won’t bottom out.

- Adjustable Leg (Standard) $135
- Adjustable Leg (Heavy Duty) $150
ACCESSORIES

BENCH AND CUPHOLDERS

<table>
<thead>
<tr>
<th>Item</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>RED CEDAR BENCH</td>
<td>N/A</td>
</tr>
<tr>
<td>VINYL BENCH</td>
<td>$495</td>
</tr>
<tr>
<td>FRAME ONLY</td>
<td>$295</td>
</tr>
<tr>
<td>Arm Rest (Pair) With Cup Holders</td>
<td>$95</td>
</tr>
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</table>

Did you know you can put your bench at the end of your platform? Ask us how!

*If receiving bench by freight carrier, the bench will require some assembly. (Instructions will be provided)

BENCH DRAWER

Never lose your keys or phone to the bottom of the lake again with our durable Nanuk™ case that you can mount to the bottom of your bench!

$215

SHATTERPROOF STEMWARE

<table>
<thead>
<tr>
<th>Item</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>$16 each</td>
<td></td>
</tr>
</tbody>
</table>

STEMWARE HOLDER

Fits snugly inside a bench or boat cup holder!

$9 each

CHAIRS, TABLE & PATIO

Created by popular demand: Chairs and table sets! Sit back and relax while enjoying a meal, fishing or just taking in that view.

CHAIR FEATURES: “Island Breeze” sling back chair featuring a soft Cane Wicker Fabric and aluminum frame. Ability to swivel over the pier or dangle your feet over the water.

TABLE FEATURES: 24” round acrylic top table with hole in the middle to be able to insert a standard patio umbrella with a 1.5” diameter pole. (supplied by you)

PATIO FEATURES: Triangular shaped section that mounts to the edge of your pier system. Comes with a panel that matches the rest of your pier and a support leg.

Individual Pricing

<table>
<thead>
<tr>
<th>Item</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>One Chair</td>
<td>$465</td>
</tr>
<tr>
<td>One Table</td>
<td>$410</td>
</tr>
<tr>
<td>Patio Triangle Vinyl</td>
<td>$725</td>
</tr>
<tr>
<td>Patio Triangle Cedar</td>
<td>N/A</td>
</tr>
<tr>
<td>Patio Triangle Frame Only</td>
<td>$464</td>
</tr>
</tbody>
</table>

Choose a combo set and save money!

Combo A
Two Chairs & One Table
$1075

Combo B
Patio, Two Chairs & One Table
Vinyl: $1740 / Cedar: N/A / Frame: $1490
ACCESSORIES

KAYAK RACK—Fixed
Made for one!
$215

KAYAK RACK—Adjustable
Arms can be lengthened,
raised and lowered
$280

PADDLE BOARD RACK
$240

STAIRS
• Adjust to any angle from vertical to almost horizontal
• Place into water depth up to 14’
• Attach and detach with two simple turn knobs

18” wide x 5 tread $575
18” wide x 7 tread $630
30” wide x 5 tread $640
30” wide x 7 tread $745

STAIR EXTENDERS
Change your mind about stair placement or has your water gone up over the years? Add an extension to increase the length downward by 2 feet.

18” wide $210
30” wide $240

SIDE EXTENTION
Create a space to keep ‘off pier’ or as a step between your boat and pier. 18” / 3 boards depth and 4 feet wide.

Vinyl $495
Red Cedar Not Available
Frame only $350

STEP DOWN
Attach for additional safety as you move between your pier and a boat. 18” / 3 boards depth and 4 feet wide.

Vinyl $450
Red Cedar Not Available
Frame only $325
ACCESSORIES

GRIPPER RING
Put them anywhere! $40

GRIPPER RING With Snap Clip $45

GRIPTTER CLEATS
Stainless Steel Cleat Mounted onto Double Gripper $65

FOLDING CLEATS
Black or Ivory (screws included)
*Must use panel clips if purchasing $35

CUSTOMIZABLE GRIPPER
Got something you want to attach and detach easily? This is for the do-it-yourselfer. $35 each

INDEPENDENT MOORING POLE
Augers in and stabilized vertically with our sliding vanes. Consult with us regarding its usability for your situation. Includes 8’ pole. $250

DISPLAY YOUR AMERICAN FLAG ON YOUR AMERICAN-MADE PIER!

FLAGPOLE & FLAG WITH MOUNT
Grips right to your pier and can extend up to 20 ft tall and has fasteners for up to two flags.

Comes with flagpole, American flag, stabilizer poles, and mounting hardware. Display it anywhere on the pier where there is structural material. (giant not included)

Makes a great gift! $380

Pier of d’Nort • 715-941-4707 • www.pierofdnort.com
**JACK OF ALL HEIGHTS**
Uh oh, did your water level change? Don’t worry, you can use this handy jack to raise and lower your system while it's installed. All you need is the jack and a drill! (Not to be confused with a Jack and Jill...)

Comes with 8 ft jack-pole—additional length can be added

$290

**EXTRACTION BOOM & LEVER**
Useful for hard and/or deep bottoms or for first-time installations.

$190

**JIMMY T BAR**
A useful tool to be able to install and remove panel clips without kneeling or reaching over the frame.

$15

**YOU’RE-PULLING-MY-LEG-JACK**
Be able to raise your pier one side at a time with this handy tool that goes over your leg pole.

Especially useful if you have really deep water or a lot of muck.

$275

**PANEL CLIPS**
Our clips will secure your panels to the pier frame.

$2 each

**ACCESSORIES**

**PANEL RACK BRACKETS**
Use old two by fours to make your own deck panel rack.

$45 for a pair

**PANEL HANDLE**
Save your fingers when carrying panels during installs and removals.

$20

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TIP-A-CANOE...AND KAYAK TOO!

EASILY scoops your canoe or kayak out of the water and rotates it up to waist height so you can store it securely upside down.

Available nowhere else!

$1040

Safely and securely stores off your pier! Inside stays dry!

WE CAN DO HAND RAILS!
Call us for an individualized quote.

Pier of d’Nort • 715-941-4707 • www.pierofdnort.com
PICK UP AND DELIVERY

PICK UP
See where your pier was born! Customers are welcome to pick up their completed pier in St Germain. (Don’t forget to check out the factory while you’re here!) Local sales tax rate would apply.

*Factory tours may be suspended due to precautions against COVID-19, please call to check if interested.

WISCONSIN DELIVERY
Don’t have your own truck and trailer? Not to worry, we deliver all over the state of Wisconsin - logistics permitting.
(Delivery fee applies)

FIRST TIME INSTALL
Want a pier installation expert there with you the first time you do your splash in? First time installation available for piers within Wisconsin.
(Installation fee applies)

USA – ALASKA - CANADA DELIVERY
Pier of d’Nort uses LTL Freight trucks to ship anywhere in the continental USA (incl Alaska) & Canada.
We research which company can offer the best combination of price and service for each customer.
Piers can ship within one to three weeks depending on the time of year.
Our shipping calendar fills fast as the spring/summer season approaches. Order early to get one of your first choices of delivery dates.

Pier of d’Nort Corp
Physical Address: 6035 Hwy 70E  Mailing Address: PO BOX 186
St Germain, WI 54558

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